



Chicago-Wilcox Mfg. Co.

FIRST ARTICLE INSPECTION REPORT

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DATE: 06/19/03

Part No.:

Rev.:

Order No.: R0009

Dwg. No.:

Rev.:

Part Name: GASKET

Material: 1145M, P#26122

Spot No.	Dimension Specified:	Dwg. Location	Dimension Actual:
1	∅ 4.625 ± .030	D6	4.650 cmm
2	∅ 1.500 ± .040	B5	1.491 cmm
3	4X ∅ .312 ± .010	D6	.292 cmm
4	3.562 ± .040 BOLT CIR.	B6	3.534 cmm
5	.406 ± .020	C6	.395 cmm
6	R 1.646 ± .030	C6	1.625 cmm
7	45°	C5	45° cmm
8	125 ± .020	C4	.130 0-6" dial caliper
9	1. MATERIAL: CLOSED CELL SILICONE RUBBER MEDIUM DENSITY GRAY COLOR WITH PRESSURE SENSITIVE ADHESIVE AND RELEASE LINER ON ONE SIDE.	B3	1145M CC SILICONE ,SPONGE RUBBER MEDIUM DENSITY, GREY, WITH PSA AND RELEASE LINER ON ONE SIDE. P#26122, LOT#45796
10	2. ADHESIVE TO BE 2 MIL. THICK ACRYLIC PRESSURE SENSITIVE TYPE. MORGAN XD-3132 RATED 121° C.	D3	ADHESIVE 1.2 MIL THICK, PRESSURE SENSITIVE, PER DATA SHEET FAXED TO RATED 104°C MAX CONTINUOUS USE / 138°C INTERMITTENT NOT "MORGAN XD-3132".
11	3. FABRICATOR MUST PLACE NOTICE IN EACH CARTON CERTIFYING MATERIAL (INCLUDING MANUFACTURER) FROM WHICH PART IS MADE. NOTICE MUST REMAIN IN CARTON UNTIL ALL PARTS ARE USED.	B3	CARTON CONTAINS; 1- COPY QUALITY ASSURANCE CERTIFICATE P#26122, LOT#45796 1- COPY CERTIFICATION OF COMPLIANCE

Inspected By: Rick Bonhivent

Signature: 